

Claims

1. A dry-process nonwoven pulp fabric composed of united layer structures, which contains heat-bondable synthetic fibers and comprises surface layer portions on both sides in which the synthetic fibers are heat bonded to one another and which has a basis weight (METSUKE) of more than 5 g/m² to 12 g/m², and an internal layer portion in which heat-bondable synthetic fibers and pulp fibers are mixed at a ratio of 20/80 to 60/40% by weight and the synthetic fibers and/or the synthetic fibers and pulp fibers are heat bonded to one another and which has a basis weight of 8 to 240 g/m², wherein the front and back surface layers and the internal layer portion are united as a whole by heat bonding of the synthetic fibers to one another, the ratio of a strength in a lengthwise direction to that in a crosswise direction is from 0.8 to 1.2 in both dry and wet states, the ratio of a strength in a dry state to that in a wet state is from 0.6 to 1.1, the water absorption is from 8 to 20 g/g, and the total basis weight is from 20 to 250 g/m².